

DESIGNED & DIMENSIONED IN INCHES [MILLIMETERS]

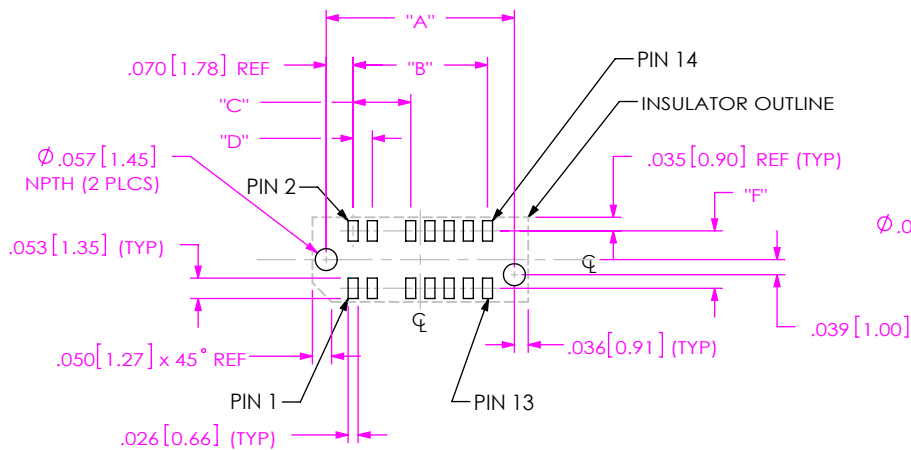


FIG. 1
-08 POSITION SHOWN

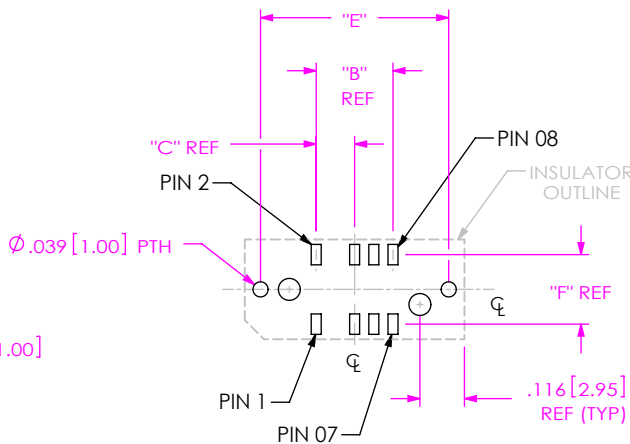


FIG. 2
-05 POSITION WITH -WT OPTION SHOWN
(SAME AS FIG. 1, EXCEPT AS SHOWN)

TABLE 2		
CARD THICKNESS	"F"	
-01 (.062 in)	0.150	[3.81]
-02 (.093 in)	0.181	[4.60]

TABLE 3		
No OF POS	POLARIZED POSITIONS	"N"
**05	3, 4	2
**08	5, 6	2
**20	15, 16	2
**30	21, 22	2
**40	31, 32	2
**50	41, 42	2
* **60	31, 32 & 63, 64	4
* **70	53, 54 & 115, 116	4

(* = NOT TOOLED)
(** = TOTAL NUMBER OF POSITIONS WILL BE REDUCED BY "N" FOR POLARIZATION)

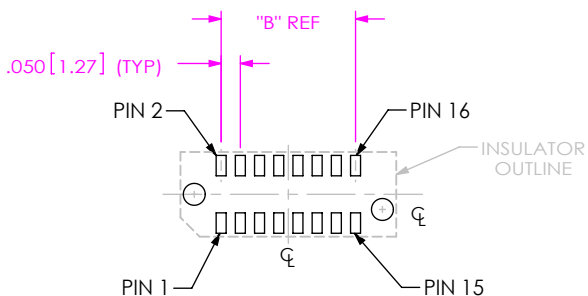


FIG. 3
-08 POSITION SHOWN
(NON-POLARIZED)
(SAME AS FIG. 1, EXCEPT AS SHOWN)
(NOT TOOLED)

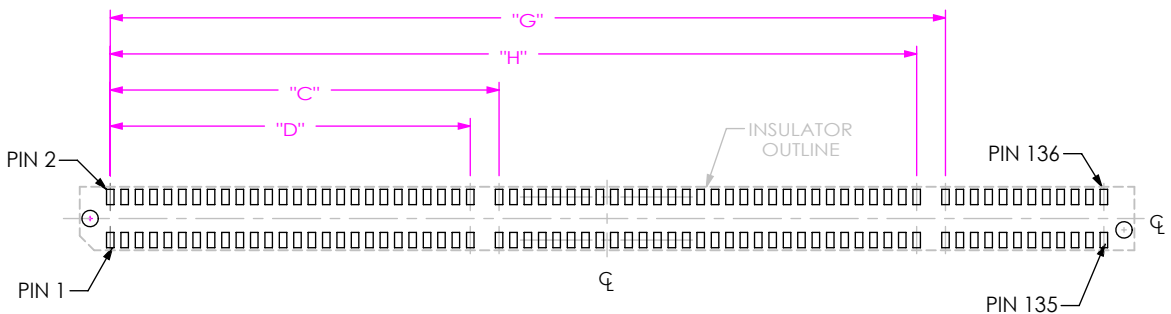


FIG. 4
-70 POSITION SHOWN
(SAME AS FIG. 1, EXCEPT AS SHOWN)
(NOT TOOLED)

ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

TABLE 1									
No. OF POS. PER ROW	"A"		"B"		"C"		"D"		"E"
-05	0.340	[8.64]	0.200	[5.08]	0.100	[2.54]	N/A	N/A	0.490 [12.45]
-08	0.490	[12.45]	0.350	[8.89]	0.150	[3.81]	0.050 [1.27]	0.640 [16.26]	
-20	1.090	[27.69]	0.950	[24.13]	0.400	[10.16]	0.300 [7.62]	1.240 [31.50]	
-30	1.590	[40.39]	1.450	[36.83]	0.550	[13.97]	0.450 [11.43]	1.740 [44.20]	
-40	2.090	[53.09]	1.950	[49.53]	0.800	[20.32]	0.700 [17.78]	2.240 [56.90]	
-50	2.590	[65.79]	2.450	[62.23]	1.050	[26.67]	0.950 [24.13]	2.740 [69.60]	
*-60	3.090	[78.49]	2.950	[74.93]	0.800	[20.32]	0.700 [17.78]	3.240 [82.30]	
*-70	3.590	[91.19]	3.450	[87.63]	1.350	[34.29]	1.250 [31.75]	3.740 [95.00]	

(* = NOT TOOLED)

TABLE 4			
No. OF POS. PER ROW	"G"		"H"
*-60	1.600	[40.64]	1.500 [38.10]
*-70	2.900	[73.66]	2.800 [71.12]

(* = NOT TOOLED)

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01[.3]
.XXX: ±.005[.13]
.XXXX: ±.0020[.051]

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NOTE:
STENCIL TO BE .0060[0.152] THICK.

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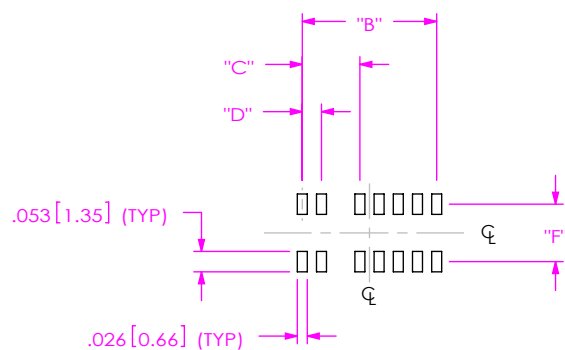


FIG. 1
-08 POSITION SHOWN

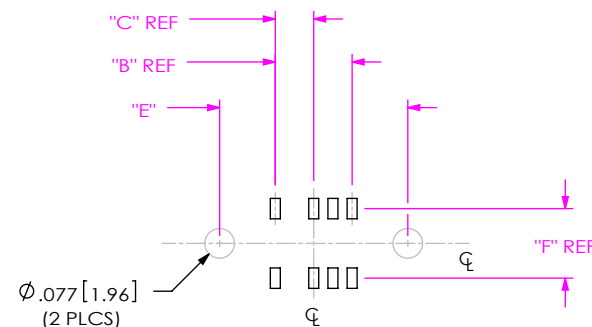


FIG. 2
-05 POSITION WITH -WT OPTION SHOWN
(SAME AS FIG. 1, EXCEPT AS SHOWN)

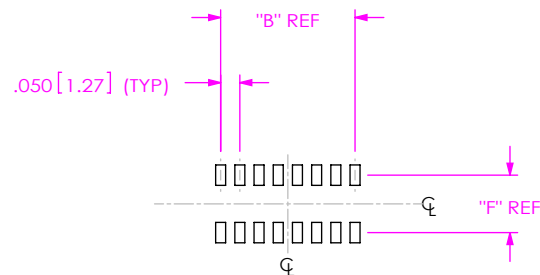


FIG. 3
-08 POSITION SHOWN
(NON-POLARIZED)
(SAME AS FIG. 1, EXCEPT AS SHOWN)
(NOT TOOLED)

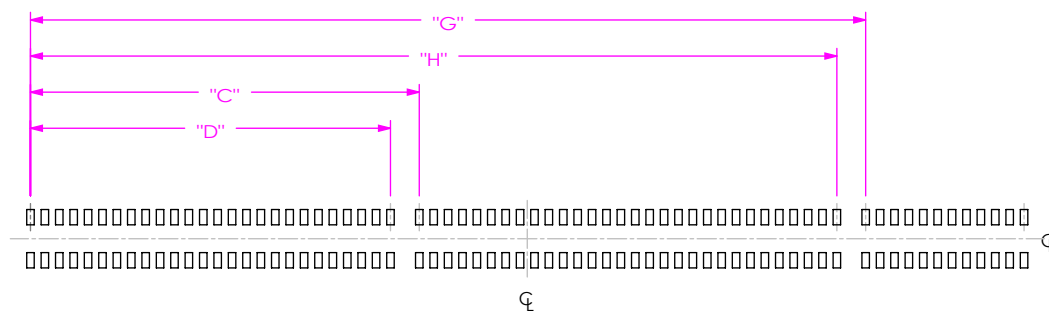


FIG. 4
-70 POSITION SHOWN
(SAME AS FIG. 1, EXCEPT AS SHOWN)
(NOT TOOLED)

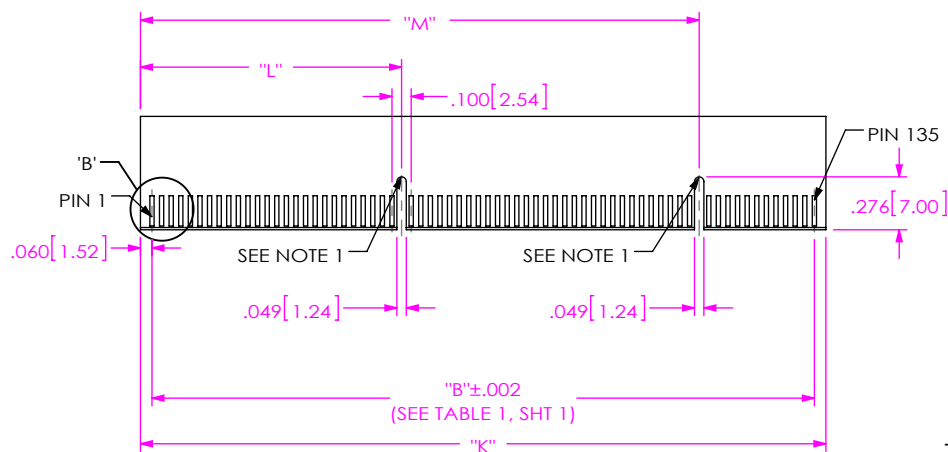
ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.

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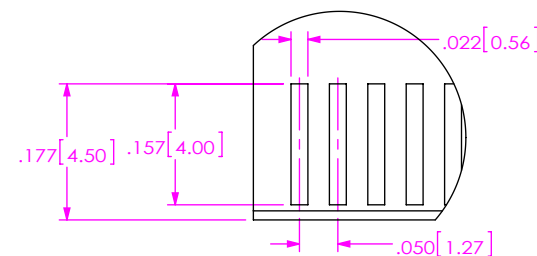
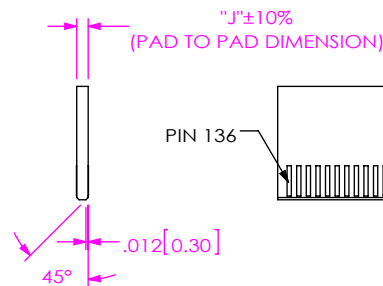
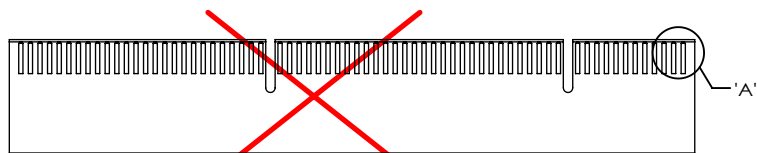
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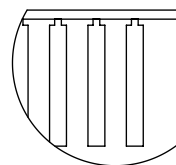
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70 POSITION SHOWN

DETAIL 'B'
SCALE 4:1

SEE NOTE 5

DETAIL 'A'
SCALE 4:1

D

TABLE 6

No. OF POS. PER ROW	"K"	"L"	"M"
-05	.319 [8.10]	.110 [2.79]	N/A
-08	.469 [11.91]	.160 [4.06]	N/A
-20	1.069 [27.15]	.410 [10.41]	N/A
-30	1.569 [39.85]	.560 [14.22]	N/A
-40	2.069 [52.55]	.810 [20.57]	N/A
-50	2.569 [65.25]	1.060 [26.92]	N/A
*-60	3.069 [77.95]	.810 [20.57]	1.610 [40.89]
*-70	3.569 [90.65]	1.360 [34.54]	2.910 [73.91]

(* = NOT TOOLED)

TABLE 5

CARD THICKNESS	"J"
-01 (.062 in)	1.57 [.062]
-02 (.093 in)	2.36 [.093]

NOTES:

1. -NP OPTION HAS NO SLOT AND WILL HAVE PADS IN THESE LOCATIONS.
2. ALL DIMENSIONS ARE SYMMETRIC ABOUT THE CENTERLINE.
3. PLATING TO BE .000030 INCHES GOLD WITH A HARDNESS OF 130-200 KNOOP PER ASTM B 488 TYPE 2, GRADE C.
4. NOTE DELETED.
5. FOR PROPER CONTACT REGISTRATION, PLATING BUS TIES TO BE THE WIDTH OF THE EDGE FINGER.

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