

Safety Data Sheet

Section 1. Identification

Product name : TSF-ULR18 Tacky Soldering Flux

Product code : 4030054
Product type : Solid.

Date of issue/Date of : March 10 2023.

revision

Manufacturer - Supplier	Telephone no.:	Emergency phone:
Alpha Assembly Solutions Inc. 800 West Thorndale Avenue Itasca, IL 60143 USA	7-800-253-7837 1-630-616-4000	DOMESTIC NORTH AMERICA 202-464-2554
Macdermid Performance Solution Hong Kong Limited – Alpha Assembly Solutions 8/F., Paul Y. Centre, 51 Hung To Road, Kwun Tong, Kowloon, Hong Kong	852-31903100	852-31903100 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
MacDermid Performance Solutions Japan K.K. 480-28 Higashitoyoda, Hiratsuka-shi, Kanagawa, Japan	81-463-53-3333	81-463-53-3333 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Assembly Solutions 111, Suwolam-gil, Seotan-myeon, Pyeongtaek-si, Gyeonggi-do, Republic of Korea	92 -31-665-5093	82-31-499-1451 Ext 2 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Alpha Assembly Solutions (Shanghai) Trading Co., Ltd. 2 floor, 5 Building, No.1151 Lianxi Road, Pudong New Area Shanghai 201204 P.R.China	86-21-63900600	86-532-83889090 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Alpha Assembly Solutions (Taiwan) Limited No.20, Lane 12, Sec.2, Nan-Shan Rd., Luzhu District, Taoyuan City, 33860 Taiwan	886-3-3222721	886-3-3222721 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
MacDermid Performance Solutions, Cookson India Private Limited. Developed Plot no 16, North Phase, SIDCO Industrial estate, Ambattur, Chennai - 600098, India	044-26252666	044-26252666 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Alpha Assembly Solutions 14 Tuas Avenue 10 Singapore 639138	65 68611977	65 68611977 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Alpha Assembly Solutions (Shenzhen) Co., Ltd. Tang Xia Yong Village, Songgang Town Baoan District, Shenzhen, Peoples Republic of China Postal Code: 518105	86 755 2705 1100	86 532 83889090 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
MacDermid Alpha Electronics Solutions 14 Joo Koon Crescent Singapore 629014	65 6430 0700	65 6430 0700 INTERNATIONAL, CALL Carechem 24: +65 3158 1074
Active Components (NZ) Ltd (Distributor) 2/14 Canaveral Drive Rosedale (0632), Auckland New Zealand	Tel: +64 9 443 9500	National Poisons Centre Free Phone: 0800 764 766 (0800 POISON) INTERNATIONAL, CALL Carechem 24: +65 3158 1074

Section 2. Hazard identification

Classification of the substance or mixture ACUTE TOXICITY (oral) - Category 5 SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

AQUATIC HAZARD (ACUTE) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 3

GHS label elements

Hazard pictograms



Signal word

: May be harmful if swallowed. **Hazard statements**

Causes skin irritation.

Causes serious eye irritation.

Harmful to aquatic life with long lasting effects.

Precautionary statements

General

: Read carefully and follow all instructions. Keep out of reach of children. If medical

advice is needed, have product container or label at hand.

Prevention : Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Wash thoroughly after handling.

Response

: F SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or

attention.

: Store locked up. **Storage**

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Other hazards which do not : None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
øodecylphenol	40-50	27193-86-8
Glycol	10-20	-
Proprietary Glycol	1-10	-
Amide.	1-10	-
Organic acid	1-10	-
5(or 6)-carboxy-4-hexylcyclohex-2-ene-1-octanoic acid	1-10	53980-88-4
Alkyl Phenol. Compound	0.1-1.0	-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Mush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 15 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

: Causes skin irritation. Skin contact

Ingestion : May be harmful if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It

may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

: Use an extinguishing agent suitable for the surrounding fire.

media

: None known.

Specific hazards arising from the chemical

: This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill

: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

TSF-ULR18 Tacky Soldering Flux Page: 5/14 4030054 March 10 2023.

Section 7. Handling and storage

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Glycol	ACGIH TLV (United States, 3/2017).
	STEL: 10 mg/m³ 15 minutes. Form:
	Inhalable fraction. Aerosol only.
	STEL: 50 ppm 15 minutes. Form: Vapor
	fraction
	TWA: 25 ppm 8 hours. Form: Vapor fraction
Proprietary Glycol	ACGIH TLV (United States, 3/2017).
	TWA: 10 ppm 8 hours. Form: Inhalable
	fraction and vapor

Appropriate engineering controls

Environmental exposure controls

- : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

TSF-ULR18 Tacky Soldering Flux Page: 6/14 4030054 March 10 2023.

Section 8. Exposure controls/personal protection

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Solid. [Paste.] Color : Yellow. [Light]

Odor : Mild.

: Not available. **Odor threshold** : Not available. **Melting point/freezing point** : Not available. **Boiling point, initial boiling** : 160°C (320°F)

point, and boiling range Flash point

: Closed cup: 94°C (201.2°F)

: Not available. **Evaporation rate Flammability** : Not available. : Not applicable. Lower and upper explosion

limit/flammability limit

: 0.0065 kPa (0.0487539 mm Hg) Vapor pressure **Relative vapor density** : Not applicable. **Relative density** : Not available. **Solubility** : Not available.

: **N**o. Miscible with water VOC 248.7 a/l

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature : 225°C (437°F) **Decomposition temperature** : Not available. : Not applicable. **Viscosity** : Not available. Flow time (ISO 2431)

Particle characteristics

: Not available. Median particle size

Section 10. Stability and reactivity

Reactivity

Chemical stability

reactions

Possibility of hazardous

Conditions to avoid

Incompatibility with various substances

Hazardous decomposition products

Hazardous polymerization

: No specific test data related to reactivity available for this product or its ingredients.

: The product is stable.

: Under normal conditions of storage and use, hazardous reactions will not occur.

: No specific data.

: Reactive or incompatible with the following materials: oxidizing materials, reducing

materials, acids and alkalis.

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

: Under normal conditions of storage and use, hazardous polymerization will not

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
d odecylphenol	LD50 Oral	Rat	2100 mg/kg	-
Glycol	LC50 Inhalation Vapor	Rat	>310 mg/m ³	1 hours
	LD50 Dermal	Rabbit	8560 mg/kg	-
	LD50 Oral	Rat	3700 mg/kg	-
Proprietary Glycol	LD50 Dermal	Rabbit	2700 mg/kg	-
	LD50 Oral	Rat	4500 mg/kg	-
Amide.	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Organic acid	LD50 Oral	Rat	4600 mg/kg	-
5(or 6)-carboxy-	LD50 Oral	Rat	6176 mg/kg	-
4-hexylcyclohex-2-ene-				
1-octanoic acid				
Alkyl Phenol. Compound	LD50 Dermal	Rabbit	4400 mg/kg	-
	LD50 Oral	Rat	2500 mg/kg	-
	LD50 Oral	Rat	3000 mg/kg	-

<u>Irritation/Corrosion</u>

Product/ingredient name	Result	Species	Score	Exposure	Observation
dodecylphenol	Eyes - Moderate irritant	Rabbit	-	100 microliters	-
	Skin - Severe irritant	Rabbit	-	500 microliters	-
Glycol	Skin - Mild irritant	Rabbit	-	465 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
Proprietary Glycol	Eyes - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Severe irritant	Rabbit	-	20 milligrams	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

TSF-ULR18 Tacky Soldering Flux Page: 8/14 4030054 March 10 2023.

Section 11. Toxicological information

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Dermal contact. Eye contact. Inhalation. Ingestion.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation.

Ingestion : May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects: Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General
 Mo known significant effects or critical hazards.
 Carcinogenicity
 No known significant effects or critical hazards.
 Mutagenicity
 No known significant effects or critical hazards.
 Reproductive toxicity
 Mo known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

TSF-ULR18 Tacky Soldering Flux	Page: 9/14
4030054	March 10 2023.

Section 11. Toxicological information

Route	ATE value
Øral	3308.07 mg/kg
Dermal	6160.9 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Ø lycol	Acute EC50 2800000 μg/l Fresh water	Crustaceans - Ceriodaphnia reticulata - Larvae	48 hours
	Acute EC50 3200000 μg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
	Acute LC50 8000000 µg/l Marine water	Fish - Alburnus alburnus	96 hours
Proprietary Glycol	Acute LC50 1300000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
Amide.	Acute LC50 15.63 to 250 mg/l	Daphnia	48 hours
	Acute LC50 >1000 mg/l	Fish	96 hours
Alkyl Phenol. Compound	Acute LC50 >10 mg/l	Fish	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Ø lycol	0.58	-	low
Proprietary Glycol	1	-	low
Alkyl Phenol. Compound	5.39	37	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN3077	UN3077	UN3077
UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. (dodecylphenol)	Environmentally hazardous substance, solid, n.o.s. (dodecylphenol)	Environmentally hazardous substance, solid, n.o.s. (dodecylphenol)
Transport hazard class(es)	9	9	9
Packing group	III	III	III
Environmental hazards	Yes.	Yes.	Yes.
Additional information	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

China

SDS complies with the General Rules for Classification and Hazardous Communication of Chemicals GB-13690-2009, GB-30000 series, and GB/T 16438-2008.

List of Goods banned for Importing

None of the components are listed.

Drug Precursors Requiring an Import/Export License

None of the components are listed.

Inventory of Hazardous Chemicals

None of the components are listed.

List of Explosive Precursors

None of the components are listed.

List of Goods banned for Exporting

None of the components are listed.

<u>List of Toxic Chemicals Severely Restricted for Importing & Exporting by China</u>

None of the components are listed.

Catalogue and classification of drug precursor chemicals

None of the components are listed.

Inventory of Highly Toxic Articles

None of the components are listed.

Page: 11/14 March 10 2023.

Section 15. Regulatory information

Catalogue of Hazardous Chemicals of Priority Management

None of the components are listed.

Catalogue of Occupational Disease Hazard Factors - Dust

None of the components are listed.

Catalogue of Occupational Disease Hazard Factors - Chemical Factors

None of the components are listed.

Other China Regulations

Catalogue of Hazardous Chemicals (2015)

Classification & code of dangerous goods (GB 6944-2012)

Production Safety Law of the People's Republic of China

Law of the People's Republic of China on Prevention and Control of Occupational Diseases

Environmental Protection Law of the People's Republic of China

Regulation on Work Safety Licenses

Classification of transportation packing type of dangerous goods GB/T 15098-2008

General rules for classification and hazardous communication of chemicals GB 13690-2009

List of Dangerous Goods GB12268-2012

Occupational Exposure Limits (OELs) for hazardous chemicals GBZ 2.1-2007

Hazardous Chemicals Safety Management Ordinance China (2013 revised)

Safety data sheet for chemical products: content & order of sections GB/T 16483-2008

Rules for classification and labelling of chemicals GB30000-2013

Guidance on the compilation of safety data sheet for chemical products GB/T 17519-2013

Japan

Fire Service Law

None of the components are listed.

ISHL

None of the components are listed.

Substances requiring labelling

Ingredient name	%	Status
Siycol	≥10 - ≤20	Listed
Proprietary Glycol	≤10	Listed

Chemicals requiring notification

Ingredient name	%	Status
⊠ ycol	≥10 - ≤20	Listed
Proprietary Glycol	≤10	Listed

Guideline for Preventing Health Hazard by chemical substances (Carcinogenicity)

None of the components are listed.

Mutagen

None of the components are listed.

<u>Chemical Substances Control Law (CSCL)</u>

None of the components are listed.

Poisonous and Deleterious Substances

None of the components are listed.

Pollutant Release and Transfer Registers (PRTR)

None of the components are listed.

TSF-ULR18 Tacky Soldering Flux Page: 12/14 4030054 March 10 2023.

Section 15. Regulatory information

Law concerning prevention of pollution of the ocean

: Marine pollutant: P

Republic of Korea

A. Regulation according to ISHA

ISHA article 117 : None of the components are listed.

(Harmful substances prohibited from manufacture)

ISHA article 118 : None of the components are listed.

(Harmful substances requiring permission)

Article 2 of Youth : Not applicable.

Protection Act on Substances Hazardous

to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

Glycol

Proprietary Glycol

ISHA Enforcement Regs: None of the components are listed.

Annex 19 (Exposure standards established for harmful factors)

ISHA Enforcement Regs : None of the components are listed.

Annex 21 (Harmful factors subject to Work

Environment Measurement)

ISHA Enforcement Regs: None of the components are listed.

Annex 22 (Harmful Factors Subject to Special Health Checkup)

Standard of Industrial : None of the components are listed.

Safety and Health Annex 12 (Hazardous substances subject to

control)

B. Regulation according to Chemicals Control Act

CCA Article 11 (TRI) : None of the components are listed. Article 18 Prohibited (K- : None of the components are listed.

Reach Article 27)

Article 19 Subject to : Mone of the components are listed.

authorization (K-Reach

Article 25)

Article 20 Toxic Chemicals (K-Reach

Article 20)

74400 20)				
	Ingredient name	CAS number	%	
	None of the components are listed			

Continued on next page		

: Not applicable

TSF-ULR18 Tacky Soldering Flux Page: 13/14 4030054 Page: 2023.

Section 15. Regulatory information

Article 20 Restricted (K- : The following components are listed: nonylphenolethoxylates

Reach Article 27)

CCA Article 39 (Accident Precaution Chemicals) :

Ingredient name	CAS number	%
Arkyl Phenol. Compound	-	0.1-1

Existing Chemical Substances Subject to

Registration

Ingredient name	CAS number	%
Proprietary Glycol	-	1-10

C. Dangerous Materials
Safety Management Act

: Not available.

D. Wastes regulation

: Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Malaysia

Poison Act, Poison List - Schedule 1

Not applicable.

Poison Act, Poison List - Schedule 3

Not applicable.

Singapore

Singapore - hazardous chemicals under government control

None.

Taiwan

SDS complies with the Regulation of Labeling and Hazard Communication of Hazardous Chemicals

TCCSCA List of toxic chemicals

Not applicable.

TCCSCA List of concerned chemicals

Not applicable.

List of chemicals reputed to :

be a "threat of imminent None of the components are listed.

danger"

·

OSHA Article 29 : None of the components are listed.

OSHA Article 30 : None of the components are listed.

Regulation Governing Designation and Handling Permission of : Not applicable

Controlled Chemicals

International regulations

National inventory

Australia : Not determined.
Canada : Not determined.
China : Not determined.
Japan : Not determined.

TSF-ULR18 Tacky Soldering Flux Page: 14/14 4030054 March 10 2023.

Section 15. Regulatory information

New Zealand : Not determined.

Philippines : Not determined.

Republic of Korea : Not determined.

Taiwan : Not determined.

United States : All components are listed or exempted.

Section 16. Other information

History

Date of issue/Date of : 3/10/2023

revision

Date of previous issue : 1/23/2022 Version : 1.01

Regulatory Affairs Department

enthone.msds@macdermidenthone.com

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
CUTE TOXICITY (oral) - Category 5	Calculation method
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
AQUATIC HAZARD (ACUTE) - Category 3	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 3	Calculation method

References : Not available.

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

4.9.04b4933 Kester SDS GHS UN